Tube cutting made easy!

## **New features:**

- → Cutting of stainless steel tubes with a OD < 120 mm / 4.7" (PS 4.5) or a OD of < 170 mm / 6.7" (PS 6.6)</p>
- → Deformation-free clamping of thin-walled tubes
- → Easy transportation: with a machine weight of only 19 kg (42 lbs) or 22 kg (48.5 lbs) ideal for on site applications

Portable
Tube Saws
PS 4.5
PS 6.6



### Portable Tube Saws PS 4.5 and PS 6.6



#### Georg Fischer innovative clamping system for ease of use.

Cutting tubes using the superior method of "planetary cutting" which was developed and patented by Georg Fischer.

#### Your benefits:

- → No rework necessary because of a burrfree and square cut
- → Cold cutting prevents corrosion
- → Orbital cutting process saves time

#### Additional benefits:

- → Cutting of tubes and elbows
- → Large tube diameters are cut by a small saw blade
- → Multipoint clamping system of tubes
- ightarrow Fast adjustment of tube dimensions
- → Improved cutting quality
- → Long saw blade service life

# Suitable accessories for the PS saws:



**Tripod** made of stainless steel. Space saving, fast application, easy handling. **Code 790 048 335** 



Quick mounting plate with screw clamps. Easy and fast assembly on the work bench. Code 790 048 334



Long tool service life with High-Performance Lubricants from Georg Fischer.

GF TOP Code 790 060 228 ROCOL Code 790 041 016



**Saw Blades** for optimal cutting results and long tool service life.

## Technical data PS 4.5 PS 6.6 Dimensions (l x b x h) 480 x 230 x 600 mm 20.9 x 9.1 x 23.6 inches 480 x 230 x 660 mm 20.9 x 9.1 x 26 inches Weight approx. 19 kg / 41.9 lbs approx. 22 kg / 48.5 lbs Power 1010 W 1010 W Protection class Totally insulated in accordance with class II. DIN VDE 07/40 Totally insulated in accordance with class II. DIN VDE 07/40

Power	1010 W	1010 W	
Protection class	Totally insulated in accordance with class II, DIN VDE 0740	Totally insulated in accordance with class II, DIN VDE 0740	
Speed	30 – 160 rpm (U/min)	30 – 160 rpm (U/min)	
Versions	230 V, 50/60 Hz	230 V, 50/60 Hz	
Vibration level (EN 28662, part 1)	< 2.5 m/s <sup>2</sup>	< 2.5 m/s <sup>2</sup>	

	120 V, 30/00 HZ Code / 70 046 003	120 V, 30/00 HZ CO
Vibration level (EN 28662, part 1)	$< 2.5 \text{ m/s}^2$	< 2.5 m/s <sup>2</sup>
Sound pressure level at workplace	approx. 75 dB (A)	approx. 75 dB (A)

Scope of applications	PS 4.5		PS 6.6	
Materials	Tube OD	Wall thickness	Tube OD	Wall thickness
Tube	6 – 120 mm 0.236" - 4.724"	< 4 mm < 0.157"	50* - 170 mm 1.969"* - 6.693"	< 4 mm < 0.157"
Elbow	30 – 120 mm 1.181" - 4.724"	< 4 mm < 0.157"	50* – 170 mm 1.969"* - 6.693"	< 4 mm < 0.157"
Tube materials	Stainless steel, high-alloy steel (stainless steel, material no. 1.40 – 1.45 in accordance with DIN 17455 and 17456), unalloyed and low-alloy steel, high-temperature steels, aluminum, copper, CuNi-materials. Others on request.			

\* It is possible to cut tubes with a outer diameter < 50 mm (1.969 inch) by using additional clamping jaws (accessory, Code 790 048 380). These clamping jaws are delivered as a standard with the PS 4.5.

The technical data are not binding. They are not warranted characteristics and are subject to change. Please consult our general conditions of supply.

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